

## Thermoanalytical properties of monobasic nitrilotriacetate salts of alkaline earth metals and zinc

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### Abstract

Monobasic metal nitrilotriacetate hydrated salts,  $MH[N(CH_2COO)_3] \cdot xH_2O$ , have been prepared by the reaction of nitrilotriacetic acid with metal carbonate. DTA studies of these salts both in  $N_2$  and air reveal that these salts initially undergo dehydration and then, through acetate intermediates, decompose to oxycarbonates or oxides. © 1998 Elsevier Science B.V.

### 1. Introduction

Nitrilotriacetic acid,  $N(CH_2COOH)_3$  or NTA, is a triprotic acid [1]. Like EDTA, it is an amino derivative of an organic acid and is known to coordinate with metal ion through both nitrogen and oxygen [2,3]. This acid has wide applications and important as a sequestrian agent in laundry detergents [4]. NTA removes hardness in water by complexation of  $Ca^{2+}$  and  $Mg^{2+}$  ions. It is common knowledge that the efficiency of the detergent solution is enhanced by elevated temperature. It is, therefore, important to know the effect of heat on the stability of the salts, Metal-NTA (M-NTA), produced in detergent solution.

M-NTA salts of the alkaline earth metal ions ( $Mg^{2+}$ ,  $Ca^{2+}$ ,  $Sr^{2+}$  and  $Ba^{2+}$ ) and also  $Zn^{2+}$  were isolated as the solids and their thermonalytical

properties were investigated. These studies are presented here.

### 2. Experimental

Monobasic metal nitrilotriacetates,  $MH[N(CH_2COO)_3]$ , where M is Mg, Ca, Sr, Ba and Zn were prepared by warming aqueous suspension of  $MCO_3$  and NTA and then isolating the product by crystallization [5].

Recrystallized salts were then characterized by chemical analysis [6,7] and the infrared (IR) spectral studies for conformity with those reported earlier [5,8].

Simultaneous TG-DTA was recorded using a NETZSCH STA – 409 Thermal Analyzer. A heating rate of  $10 K min^{-1}$  in  $N_2$  atmosphere was used. Decomposition in air was also carried out but using a SHIMADZU THERMOBALANCE (Model TD-30) with a heating rate of  $20 K min^{-1}$ . Powdered, 5–10 mg of sample was used in each experiment. Mass spectrometric analysis of the gaseous products of

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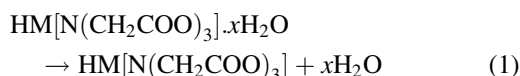
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decomposition was carried out at the desired temperature in vacuum ( $10^{-8}$  torr) using an AEI MS-10 model instrument.

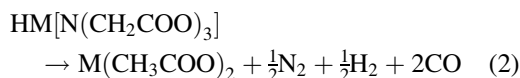
### 3. Results and discussion

Metal carbonates react with  $N(CH_2COOH)_3$  to yield salts of the type  $MH[N(CH_2COO)_3] \cdot xH_2O$ , where M is Mg, Ca, Sr, Ba and Zn. The chemical analysis and the IR spectroscopic data were in good agreement with those reported in the literature [5]. General decomposition patterns for these salts in  $N_2$  atmosphere can be summarised as follows.

On heating, these salts decompose in three or four steps. DTA and TG studies show initial endothermic dehydration at about  $100^\circ C$ , which occurs in a single or multiple steps depending upon the metal ion.



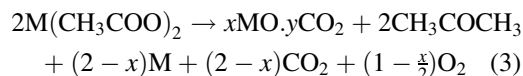
The anhydrous M-NTA salt on further heating decomposes endothermically to the corresponding metal acetate salt along with a large amount of gases viz. CO,  $H_2$  and  $N_2$ . Mass spectrometry of the evolved gases, after decomposition of the Mg salt on heating to about  $250^\circ C$ , was carried out. The gases  $N_2$  m/e=14.28;  $H_2O$  m/e=18; CO m/e=28 were detected along with lesser amounts of  $NH_3$  m/e=17, thus supporting the proposed decomposition pattern. Generally, this decomposition reaction can be written as,



Traces of  $NH_3$  vapours were also qualitatively detected when compounds were gradually heated in a tube.

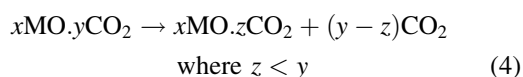
The metal acetate, so formed, underwent further degradation when heated yielding mostly metal oxycarbonate as the residue. Acetone was (using 2,4 dinitrophenyl hydrazine) detected as one of the gaseous products. As metal acetates are known to decompose to give acetone in the vapour state, detection of acetone as one of the gaseous products further confirms the formation of metal acetate as an intermediate product in the metal nitrilotriacetate decomposition [9]. Moreover, metal acetates are known to form metal

oxycarbonates on heating [9].



The values of 'x' and 'y' depend on the metal ion in the salt.

The decomposition of M-NTA to M-Acetate to M-oxycarbonate occurs in a short range of temperature. Both these steps are endothermic in nature. An exotherm observed between the two could be due to acetoxy free radical decomposition giving the gaseous products [10]. The last step (upto  $700^\circ C$ ) is seen in the TG as a weight loss due to the reaction,



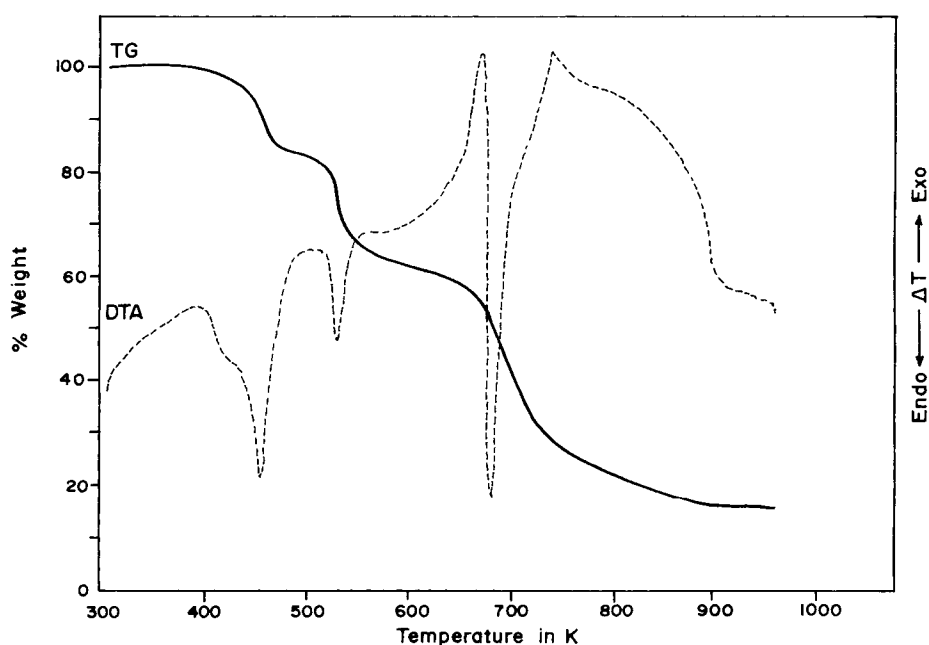
This could be ascribed to a partial loss of  $CO_2$  from the oxycarbonate resulting in the increase in x : y ratio [11]. Decomposition of the individual salt is as given below.

#### 3.1. TA of $HMg[N(CH_2COO)_3] \cdot 3H_2O$

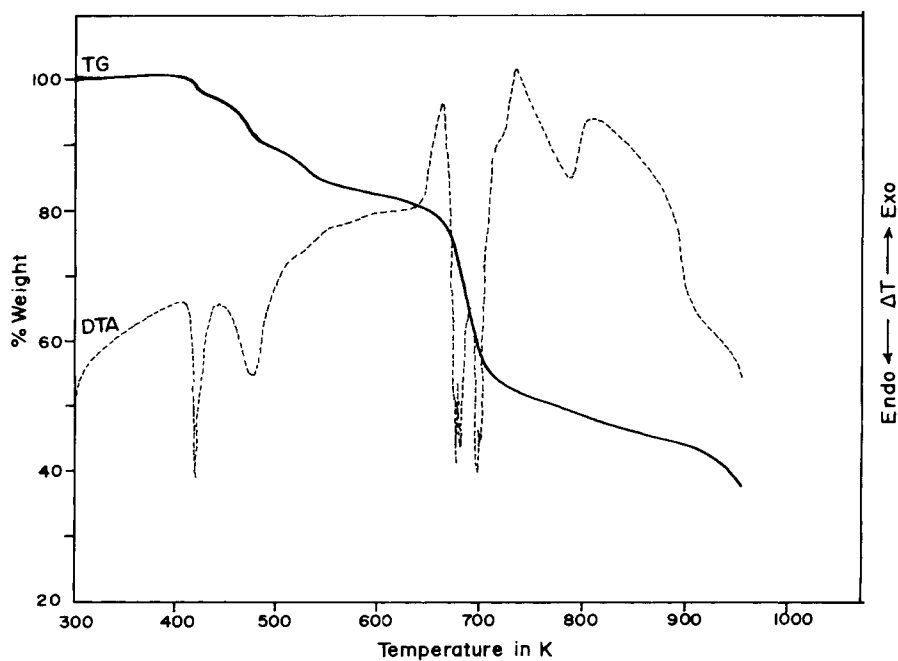
In  $N_2$  atmosphere, this trihydrate salt of magnesium lost two  $H_2O$  molecules between  $137$ – $217^\circ C$ . (Fig. 1). On further heating, the monohydrate salt decomposed to magnesium acetate in the range  $222$ – $389^\circ C$ . Magnesium acetate, so formed, decomposed between  $385$ – $480^\circ C$ , to its oxycarbonate [12]. The final residue at  $620^\circ C$  was MgO. Complementary peaks were observed in the DTA. (Table 1). Similar decomposition pattern (Fig. 3) was observed when this salt was heated in air to about  $600^\circ C$ .

#### 3.2. TA of $HCa[N(CH_2COO)_3] \cdot 2H_2O$

Calcium nitrilotriacetate dihydrate was stable upto  $140^\circ C$ . The decomposition of the salt, through partial dehydration was observed between  $142$ – $162^\circ C$  with the weight loss of 3.6% indicating the loss of 0.5  $H_2O$ . After further dehydration ( $175$ – $219^\circ C$ ), the anhydrous calcium nitrilotriacetate decomposed ( $231$ – $439^\circ C$ ) to calcium oxycarbonate  $CaO \cdot 2CO_2$  with the weight loss of 45.1%. Between  $439$ – $668^\circ C$ , the oxycarbonate was converted to  $CaO \cdot CO_2$  with the loss of 59.6% in weight, as seen in Fig. 2 [11].

Fig. 1. TG, DTA of  $\text{HMg}[\text{N}(\text{CH}_2\text{COO})_3] \cdot 3\text{H}_2\text{O}$ .Table 1  
Thermal decomposition data of  $\text{HM}[\text{N}(\text{CH}_2\text{COO})_3] \cdot x\text{H}_2\text{O}$  in  $\text{N}_2$  ( $10^\circ\text{C min}^{-1}$ )

	Step no.	Temperature range ( $^\circ\text{C}$ )	Residue left $\text{Y}=\text{N}(\text{CH}_2\text{COO})_3$	Weight loss (%)		DTA peak temperature ( $^\circ\text{C}$ )
				Observed	Calculated	
M=Mg $x=3$	1	136.5–217	$\text{HMgY} \cdot \text{H}_2\text{O}$	13.9	13.5	180.7(-)
	2	222–384.6	$\text{Mg}(\text{Ac})_2$	45.0	46.5	257.7(-)/392(+)
	3	384.6–480.1	$3\text{MgO} \cdot 2\text{CO}_2$	73.2	73.96	407(-)/473.1(+)
	4	481–620	$3\text{MgO}$	83.82	84.90	Broad
M=Ca $x=2$	1	142.3–161.53	$\text{HCaY} \cdot 1.5\text{H}_2\text{O}$	3.6	3.4	150
	2	175.0–219.23	$\text{HCaY}$	13.12	13.57	203.8
	3	230.8–290.38	–	–	–	–
	4	390.4–438.46	$\text{CaO} \cdot 2\text{CO}_2$	45.1	45.71	400(-)/426.9(-)
	5	439–665.38	$\text{CaO} \cdot \text{CO}_2$	59.6	62.3	513(+)
M=Sr $x=4$	1	142.3–194.2	$\text{HSrY} \cdot 2\text{H}_2\text{O}$	8.41	10.34	176.9
	2	215–388	$\text{HSrY}$	21.1	20.69	Broad
	3	388.45–419.23	$\text{Sr}(\text{Ac})_2$	39.7	40.91	396.15(-)/411.5(-)
	4	420–540	$\text{SrO} \cdot 2\text{CO}_2$	47.97	49.7	Broad
M=Ba $x=3$	1	110–138.5	$\text{HBaY} \cdot 2\text{H}_2\text{O}$	4.9	4.7	131(-)
	2	323.1–417.3	$\text{Ba}(\text{Ac})_2$	30.0	32.87	389(-)
	3	417.3–520	$\text{BaO} \cdot 2\text{CO}_2$	35.8	36.55	493(-)
M=Zn $x=2$	1	210–260	$\text{HZnY} \cdot 1.5\text{H}_2\text{O}$	3.16	3.19	246.2(-)
	2	310–370	$\text{HZnY}$	13.16	12.78	357.7(-)
	3	380–435	$\text{Zn}(\text{Ac})_2$	33.0	34.96	394.2(+)
	4	380–435	$\text{ZnO} \cdot 2\text{CO}_2$	44.21	39.34	419.2(+)
	5	435–560	$\text{ZnO} \cdot \text{CO}_2$	56.31	55.56	Broad

Fig. 2. TG, DTA of  $\text{HCa}[\text{N}(\text{CH}_2\text{COO})_3] \cdot 2\text{H}_2\text{O}$ .Table 2  
Thermogravimetric data of  $\text{HM}[\text{N}(\text{CH}_2\text{COO})_3] \cdot x\text{H}_2\text{O}$  in air ( $20^\circ\text{C min}^{-1}$ )

	Step no.	Temperature range ( $^\circ\text{C}$ )	Residue left $\text{Y}=\text{N}(\text{CH}_2\text{COO})_3$	Weight loss (%)	
				Observed	Calculated
M=Mg $x=3$	1	136.5–217.0	$\text{HMgY} \cdot \text{H}_2\text{O}$	13.9	13.5
	2	222–384.6	$\text{Mg}(\text{Ac})_2$	45.0	46.5
	3	384.6–480.1	$3\text{MgO} \cdot 2\text{CO}_2$	73.2	73.96
	4	481–620	$3\text{MgO}$	83.82	84.90
M=Ca $x=2$	1	140–160	$\text{HCaY} \cdot 1.5\text{H}_2\text{O}$	3.66	3.40
	2	268–280	$\text{HCaY}$	12.6	13.57
	3	280–420	$\text{Ca}(\text{Ac})_2$	40.5	40.43
	4	424–595	$\text{CaO}$	79.0	78.90
M=Sr $x=4$	1	183–250	$\text{HSrY} \cdot 2\text{H}_2\text{O}$	8.40	10.34
	2	260–419	$\text{Sr}(\text{Ac})_2$	42.5	40.91
	3	419–600	$\text{SrO} \cdot 2\text{CO}_2$	49.43	49.70
M=Ba $x=3$	1	370–438	–	–	–
	2	438–570	$\text{BaO}$	60.3	59.31
M=Zn $x=2$	1	30–130	$\text{HZnY} \cdot 1.5\text{H}_2\text{O}$	2.8	3.19
	2	130–170	$\text{HZnY} \cdot 1 \cdot \text{H}_2\text{O}$	5.5	6.38
	3	170–250	$\text{HZnY} \cdot 0.5\text{H}_2\text{O}$	8.2	9.57
	4	250–330	$\text{HZnY}$	12.3	12.78
	5	390–495	$\text{ZnO}$	69.0	70.1

But when the same salt was heated in air (Table 2), although the first step was similar to the one observed in the  $N_2$  atmosphere, the remaining steps were found to vary. Even the final residue was CaO (Fig. 3) instead of  $CaO \cdot CO_2$ .

### 3.3. TA of $HSr[N(CH_2COO)_3] \cdot 4H_2O$

The dehydration of this salt, containing four  $H_2O$  molecules, occurred in two steps in  $N_2$  atmosphere. Initially, it lost two  $H_2O$  molecules between 142–194°C, followed by the remaining two molecules between 215–388°C. The weight loss in the two respective steps (Table 1) was 8.41% and 21.1% which could be attributed to the formation of anhydrous salt. When heated further, it decomposed to acetate with weight loss of 39.7% in the temperature range of 389–419°C. The weight loss in the last step indicated the formation of  $SrO \cdot 2CO_2$ , at 540°C [10]. Almost identical pattern of dehydration was observed when the salt was heated in air. The final residue at 580°C was similarly found to be oxycarbonate  $SrO \cdot 2CO_2$ .

### 3.4. TA of $HBa[N(CH_2COO)_3] \cdot 3H_2O$

Barium nitrilotriacetate trihydrate on heating in  $N_2$  atmosphere, lost one  $H_2O$  with the weight loss of 4.9% in the temperature range of 110–138°C. The dihydrate salt, so formed was stable upto 323°C. Beyond this temperature it further decomposed to  $Ba(CH_3COO)_2$  and gaseous products as discussed earlier. The final residue at 700°C seems to be of oxycarbonate  $BaO \cdot 2CO_2$  [13]. However, decomposition in air (Table 2) yielded BaO at 600°C.

### 3.5. TA of $HZn[N(CH_2COO)_3] \cdot 2H_2O$

The salt of zinc (molecular weight=290.52) underwent dehydration in two steps. When heated in  $N_2$  gas,  $0.5H_2O$  (3.16% weight loss) and  $1.5H_2O$  (13.16% weight loss) were lost in two stages (Table 1). Further decomposition, as observed in simultaneous TG-DTA, was similar to the other NTA salts. The sequence of decomposition being,

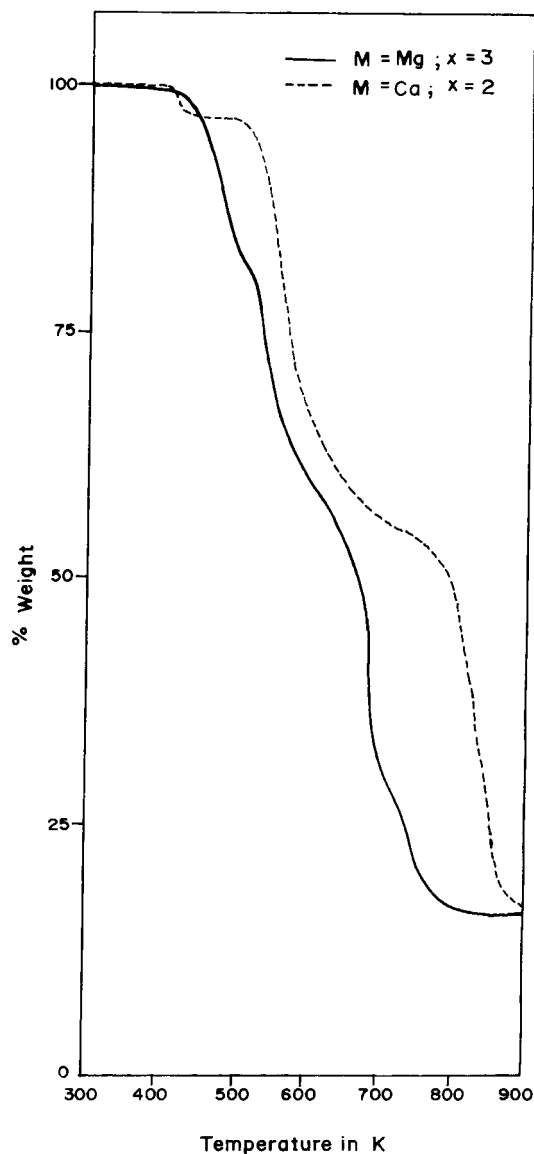
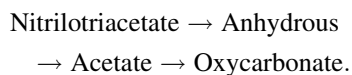


Fig. 3. TG of  $HM[N(CH_2COO)_3] \cdot xH_2O$  in air.

However, when this salt was decomposed in air at an increased heating rate, the final residue in the TG was found to be ZnO.

Nitrilotriacetate salts of Ca and Mg are thus found to be stable below 100°C. Generally this type of salts decompose to metal oxycarbonates through acetates as intermediate steps.

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